USER MANUAL

HYBRID SOLAR INVERTER/CHARGER 1.5KVA / 3.6KVA / 5.6KV

Table Of Contents

ABOUT THIS MANUAL	1
Purpose	
Scope	
SAFETY INSTRUCTIONS	
INTRODUCTION	2
Features	2
Basic System Architecture	2
Product Overview	
INSTALLATION	4
Unpacking and Inspection	4
Preparation	4
Mounting the Unit	4
Battery Connection	5
AC Input/Output Connection	
PV Connection	
Final Assembly	9
Dry Contact Signal	
OPERATION	
Power ON/OFF	
Operation and Display Panel	
LCD Display Icons	
LCD Setting	
Setting for lithium battery	
Display Setting	24
Operating Mode Description	
Fault Reference Code	
Warning Indicator	
BATTERY EQUALIZATION	
SPECIFICATIONS	34
Table 1 Line Mode Specifications	
Table 2 Inverter Mode Specifications	35
Table 3 Charge Mode Specifications	
Table 4 General Specifications	
TROUBLE SHOOTING	
Parallel Installation Guide	
1. Instruction	
2. Package Contents	
3. Mounting the Unit	
4. Wiring Connection	
5-1. Parallel Operation in Single phase	40
5-2. Support 3-phase equipment	
6. PV Connection	
7. LCD Setting and Display	
8. Commissioning	
9. Trouble shooting	53

ABOUT THIS MANUAL

Purpose

This manual describes the assembly, installation, operation and troubleshooting of this unit. Please read this manual carefully before installations and operations. Keep this manual for future reference.

Scope

This manual provides safety and installation guidelines as well as information on tools and wiring.

SAFETY INSTRUCTIONS



WARNING: This chapter contains important safety and operating instructions. Read and keep this manual for future reference.

1. Before using the unit, read all instructions and cautionary markings on the unit, the batteries and all appropriate sections of this manual.

2. **CAUTION** --To reduce risk of injury, charge only deep-cycle lead acid type rechargeable batteries. Other types of batteries may burst, causing personal injury and damage.

3. Do not disassemble the unit. Take it to a qualified service center when service or repair is required. Incorrect re-assembly may result in a risk of electric shock or fire.

4. To reduce risk of electric shock, disconnect all wirings before attempting any maintenance or cleaning. Turning off the unit will not reduce this risk.

5. **CAUTION** – Only qualified personnel can install this device with battery.

6. **NEVER** charge a frozen battery.

7. For optimum operation of this inverter/charger, please follow required spec to select appropriate cable size. It's very important to correctly operate this inverter/charger.

8. Be very cautious when working with metal tools on or around batteries. A potential risk exists to drop a tool to spark or short circuit batteries or other electrical parts and could cause an explosion.

9. Please strictly follow installation procedure when you want to disconnect AC or DC terminals. Please refer to INSTALLATION section of this manual for the details.

10. Fuse is provided as over-current protection for the battery supply.

11. GROUNDING INSTRUCTIONS -This inverter/charger should be connected to a permanent grounded wiring system. Be sure to comply with local requirements and regulation to install this inverter.

12. NEVER cause AC output and DC input short circuited. Do NOT connect to the mains when DC input short circuits.

13. **Warning!!** Only qualified service persons are able to service this device. If errors still persist after following troubleshooting table, please send this inverter/charger back to local dealer or service center for maintenance.

INTRODUCTION

This is a multi-function inverter/charger, combining functions of inverter, MPPT solar charger and battery charger to offer uninterruptible power support with portable size. Its comprehensive LCD display offers user-configurable and easy-accessible button operation such as battery charging current, AC/solar charger priority, and acceptable input voltage based on different applications.

Features

- •Pure sine wave inverter
- •Inverter running without battery
- •Built-in MPPT solar controller
- •Configurable input voltage range for home appliances and personal computers via LCD setting
- •Configurable battery charging current based on applications via LCD setting
- •Configurable AC/Solar Charger priority via LCD setting
- •Compatible to mains voltage or generator power
- •Auto restart while AC is recovering
- •Overload/ Over temperature/ short circuit protection
- •Smart battery charger design for optimized battery performance
- Cold start function

Basic System Architecture

The following illustration shows basic application for this inverter/charger. It also includes following devices to have a complete running system:

- •Generator or Utility.
- •PV modules (option)

Consult with your system integrator for other possible system architectures depending on your requirements. This inverter can power all kinds of appliances in home or office environment, including motor-type appliances such as tube light, fan, refrigerator and air conditioner.

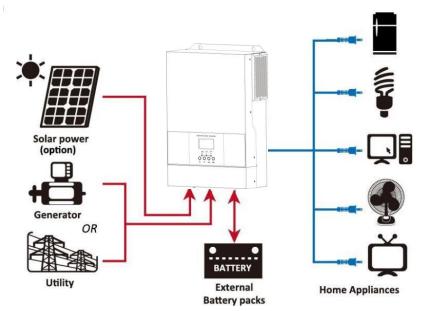
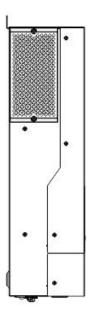
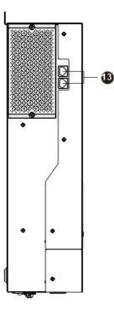
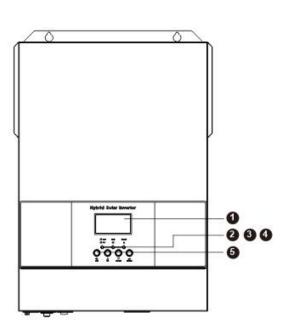


Figure 1 Hybrid Power System

Product Overview

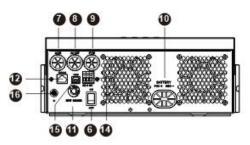






single modle

Parallel modle



- 1.LCD display
- 2.Status indicator
- 3.Charging indicator
- 4.Fault indicator
- 5. Function buttons
- 6.Power on/off switch
- 7.AC input
- 8.AC output
- 9.PV input
- 10.Battery input
- 11.Circuit breaker
- 12.RS232 communication port
- 13.Parallel communication port (only for parallel model)
- 14.Dry contact (Optional)
- 15.USB communication port (Optional)
- 16.Grounding

NOTE: For parallel model installation and operation, please check the parallel installation guide for the details.

INSTALLATION

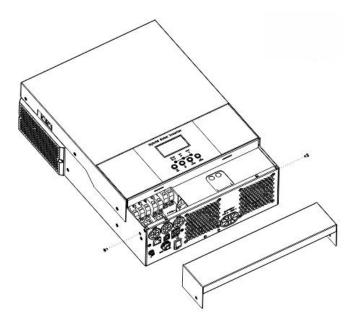
Unpacking and Inspection

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items inside of package:

- •The unit x 1
- •User manual x 1
- •Communication cable x 1

Preparation

Before connecting all wirings, please take off bottom cover by removing two screws as shown below.



Mounting the Unit

Consider the following points before selecting where to install: • Do not mount the inverter on flammable

construction materials.

•Mount on a solid surface

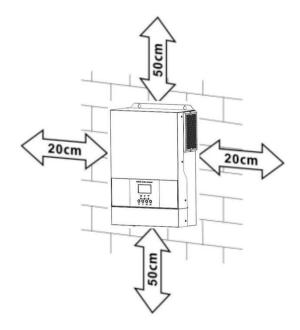
•Install this inverter at eye level in order to allow the LCD display to be read at all times.

•The ambient temperature should be between 0°C and 55°C to ensure optimal operation.

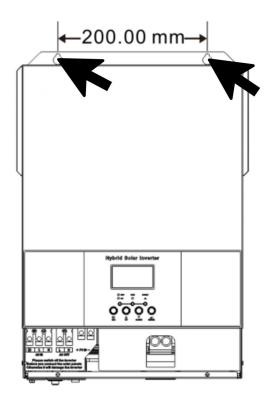
•The recommended installation position is to be adhered to the wall vertically.

•Be sure to keep other objects and surfaces as shown in the right diagram to guarantee sufficient heat dissipation and to have enough space for removing wires.

SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY.



Install the unit by screwing three screws. It's recommended to use M4 or M5 screws.



Battery Connection

3.6KVA

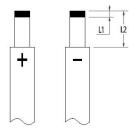
5.6KVA

CAUTION: For safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnect device between battery and inverter. It may not be requested to have a disconnect device in some applications, however, it's still requested to have over-current protection installed. Please refer to typical amperage in below table as required fuse or breaker size.

Stripping Length:

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable stripping length(L2) and tinning length(L1) as below.



2~ 3 Nm

2~ 3 Nm

Model	Maximum Amperage	Battery capacity	Wire Size	Cable mm ²	L1 (mm)	L 2 (mm)	Torque value
1.5KVA	68A	100AH	4AWG	22	3	18	2~ 3 Nm

2AWG

2AWG

38

38

3

3

18

18

Recommended battery cable 、stripping length (L2) and tinning length(L1):

100AH

200AH

Please follow below steps to implement battery connection:

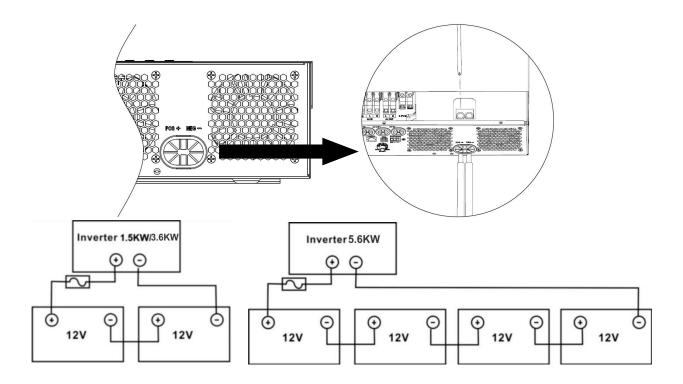
137A

137A

1. Remove insulation sleeve 18 mm for positive and negative cables based on recommended stripping length.

2. Connect all battery packs as units requires. It's suggested to use recommended battery capacity.

3. Insert battery cable flatly into battery connector of inverter and make sure the bolts are tightened with torque of 2-3 Nm. Make sure polarity at both the battery and the inverter/charge is correctly connected and battery cables are tightly screwed to the battery connector.



WARNING: Shock Hazard

1

<u>'</u>!\

Installation must be performed with care due to high battery voltage in series.

CAUTION!! Do not place anything between the flat part of the inverter terminal Otherwise, overheating may occur.

CAUTION!! Do not apply anti-oxidant substance on the terminals before terminals are connected tightly.

CAUTION!! Before making the final DC connection or closing DC breaker/disconnector, be sure positive (+) must be connected to positive (+) and negative (-) must be connected to negative (-).

AC Input/Output Connection

CAUTION!! Before connecting to AC input power source, please install a **separate** AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input. The recommended spec of AC breaker is 50A. **CAUTION!!** There are two terminal blocks with "IN" and "OUT" markings. Please do NOT mis-connect input and output connectors.

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

Model	Gauge	Torque Value
1.5KVA	12AWG	1.2~ 1.4Nm
3.6KVA	10AWG	1.4~ 1.6Nm
5.6KVA	8 AWG	1.4~ 1.6Nm

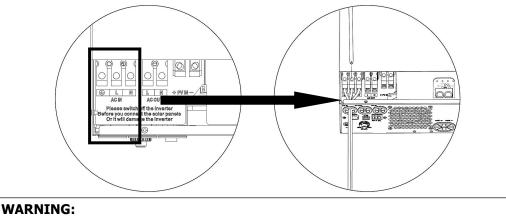
Suggested cable requirement for AC wires

Please follow below steps to implement AC input/output connection:

- 1. Before making AC input/output connection, be sure to open DC protector or disconnector first.
- 2. Remove insulation sleeve 10mm for six conductors. And shorten phase L and neutral conductor N 3mm.

3. Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws. Be sure to connect PE protective conductor () first.

 \bigcirc \rightarrow Ground (yellow-green) L \rightarrow LINE (brown or black) N \rightarrow Neutral (blue)



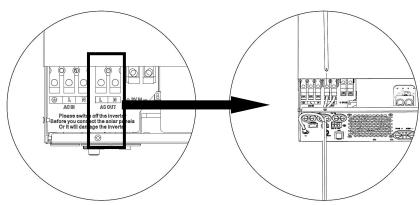
Be sure that AC power source is disconnected before attempting to hardwire it to the unit.

4. Then, insert AC output wires according to polarities indicated on terminal block and tighten terminal screws. Be sure to connect PE protective conductor (\bigcirc) first.

⊕→Ground (yellow-green)

L→LINE (brown or black)

N→Neutral (blue)



5. Make sure the wires are securely connected.

CAUTION: Important

Be sure to connect AC wires with correct polarity. If L and N wires are connected reversely, it may cause utility short-circuited when these inverters are worked in parallel operation.

CAUTION: Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check manufacturer of air conditioner if it's equipped with time-delay function before installation. Otherwise, this inverter/charger will trig overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air conditioner.

PV Connection

CAUTION: Before connecting to PV modules, please install **separately** a DC circuit breaker between inverter and PV modules.

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It'' very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size as below.

Model	Typical Amperage	Cable Size	Torque
1.5KVA	10A	12 AWG	1.2~1.4 Nm
3.6KVA	15A	12 AWG	1.4~1.6 Nm
5.6KVA	18A	12 AWG	1.4~1.6 Nm

PV Module Selection:

When selecting proper PV modules, please be sure to consider below parameters:

- 1. Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter.
- 2. Open circuit Voltage (Voc) of PV modules should be higher than min. battery voltage.

Solar Charging Mode	
INVERTER MODEL	1.5KVA / 3.6KVA / 5.6KVA
Max. PV Array Open Circuit Voltage	500DC
PV Array MPPT Voltage Range	120VDC~450VDC

Take the 330Wp PV module as an example. After considering above two parameters, the recommended module configurations are listed in the table below.

Solar Panel Spec.	SOLAR INPUT	Q'ty of	Total input	
(reference)	Min in serial: 6 pcs, max. in serial: 12 pcs	panels	power	Model
- 330Wp	6 pcs in serial	6 pcs	1980W	1.5KVA/3.6KVA/5.6KVA
- Vmp: 33.25Vdc - Imp: 9.925A	10 pcs in serial	10 pcs	3300W	3.6KVA/5.6KVA
- Voc: 40.35Vdc	12 pcs in serial	12 pcs	3960W	3.6KVA/5.6KVA
- Isc: 10.79A	6 pieces in serial and 2 sets in parallel	12 pcs	3960W	3.6KVA/5.6KVA
- Cells: 60	8 pieces in serial and 2 sets in parallel	16 pcs	5280W	5.6KVA

PV Module Wire Connection:

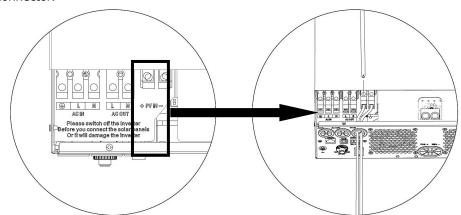
Please follow below steps to implement PV module connection:

1. Remove insulation sleeve 10 mm for positive and negative conductors.

2. Check correct polarity of connection cable from PV modules and PV input

connectors. Then, connect positive pole (+) of connection cable to positive pole (+) of PV input connector. Connect negative pole (-) of connection cable to negative pole (-) of PV input connector.

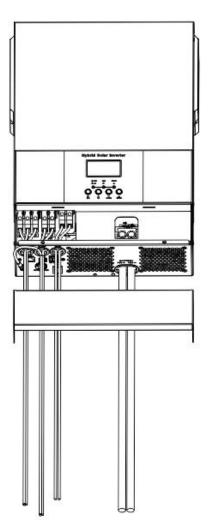




3. Make sure the wires are securely connected.

Final Assembly

After connecting all wirings, please put bottom cover back by screwing two screws as shown below.



Dry Contact Signal

There is one dry contact (3A/250VAC) available on the rear panel. When program 38 is set as "disable", it could be used to deliver signal to external device when battery voltage reaches warning level. When program 38 is set as "enable" and the unit is working in battery mode, it could be used to trigger the grounding box to connect neutral and grounding of AC output together.

When program 38 is set as "disable" (default setting):

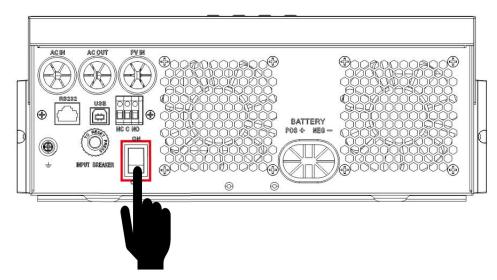
Unit Status	Condition			Dry contact port: NC C NO	
				NC & C	NO & C
Power Off	Unit is off an	d no output is	powered.	Close	Open
	Output is pow	vered from Util	ity.	Close	Open
	Output is powered fromProgram 01 set as UtilityBattery or Solar.Program 01 is set as SBU or Solar first	-	Battery voltage < Low DC warning voltage Battery voltage > Setting value in	Open	Close
Power On		Program 13 or battery charging reaches floating stage	Close	Open	
		Battery voltage < Setting value in Program 12	Open	Close	
		Battery voltage > Setting value in Program 13 or battery charging reaches floating stage	Close	Open	

When program 38 is set as "enable":

Unit Status	Condition	Dry contact port: NC C NO		
		NC & C	NO & C	
Power Off	Unit is off and no output is powered.	Close	Open	
	Unit works in standby mode, line mode or fault mode		Open	
Power On	Unit works in battery mode or power saving mode	Open	Close	

OPERATION

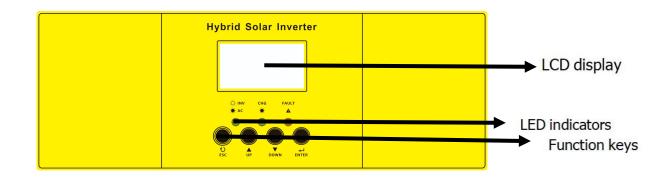
Power ON/OFF



Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch (located on the button of the case) to turn on the unit.

Operation and Display Panel

The operation and display panel, shown in below chart, is on the front panel of the inverter. It includes three indicators, four function keys and a LCD display, indicating the operating status and input/output power information.



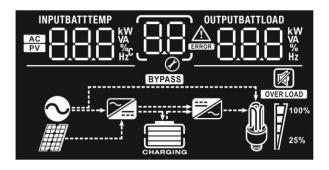
LED Indicator

LED Indicator			Messages
▼AC/ズINV	Green	Solid On	Output is powered by utility in Line mode.
~ ~ ~AU/~ ~ ~INV	Green	Flashing	Output is powered by battery or PV in battery mode.
🔆 CHG	Green	Solid On	Battery is fully charged.
- -		Flashing	Battery is charging.
	Solid On		Fault occurs in the inverter.
ZI FAULI	Red Fla	Flashing	Warning condition occurs in the inverter.

Function Keys

Function Key	Description
ESC	To exit setting mode
UP	To go to previous selection
DOWN	To go to next selection
ENTER	To confirm the selection in setting mode or enter setting mode

LCD Display Icons



Icon	Function description						
Input Source Inf	Input Source Information						
AC	Indicates the AC input.						
PV	Indicates the PV input						
INPUTBATT 8888 ^{VA} ^{VA}	Indicate input voltage, input frequency, PV voltage, battery voltage and charger current.						
Configuration Pro	ogram and Fault Information						
88	Indicates the setting programs.						
	Indicates the warning and fault codes.						
	Warning: Hashing with warning code.						
	Fault: BB lighting with fault code						
Output Informat	ion						
OUTPUTBATTLOAD	Indicate output voltage, output frequency, load percent, load in VA, load in Watt and discharging current.						
Battery Informat	ion						
CHARGING	Indicates battery level by 0-24%, 25-49%, 50-74% and 75-100% in battery mode and charging status in line mode.						

Load Information						
OVER LOAD	Indicates overload.					
	Indicates the load	level by 0-24%, 25-4	19%, 50-74% and 7	5-100%.		
M 1 ^{100%}	0%~24%	25%~49%	50%~74%	75%~100%		
25%	[7	7	7	7		
Mode Operation	Information					
\sim	Indicates unit connects to the mains.					
	Indicates unit connects to the PV panel.					
BYPASS	Indicates load is supplied by utility power.					
7	Indicates the utility charger circuit is working.					
	Indicates the DC/AC inverter circuit is working.					
Mute Operation						
N	Indicates unit alarm is disabled.					

LCD Setting

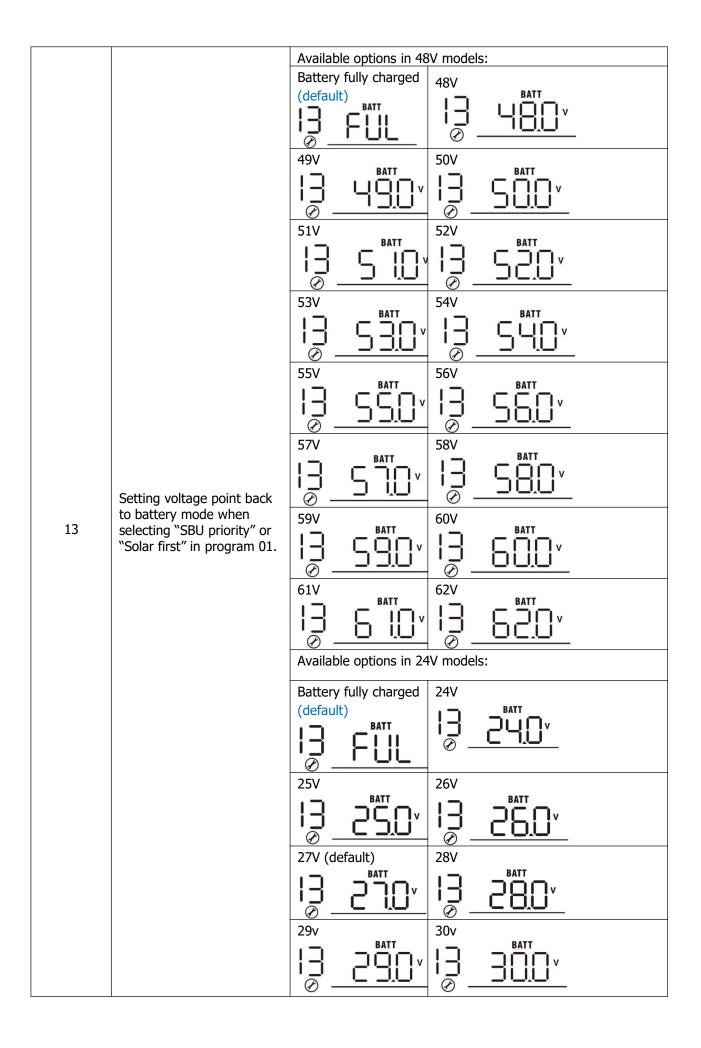
After pressing and holding ENTER button for 3 seconds, the unit will enter setting mode. Press "UP" or "DOWN" button to select setting programs. And then, press "ENTER" button to confirm the selection or ESC button to exit.

Setting Programs:

Program	Description	Selectable option	
		Solar first	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power the loads at the same time. Utility provides power to the loads only when any one condition happens: - Solar energy is not available - Battery voltage drops to either low-level warning voltage or the setting point in program 12.
01	Output source priority: To configure load power source priority	Utility first (default)	Utility will provide power to the loads as first priority. Solar and battery energy will provide power to the loads only when utility power is not available. Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power to the loads at the same time. Utility provides power to the loads only when battery voltage drops to either low-level warning voltage or the setting point in program 12.
		SUB priority	Solar energy is charged first and then power to the loads. If solar energy is not sufficient to power all connected loads, Utility energy will supply power to the loads at the same time.

			A02 02 20^
	Maximum charging current: To configure total charging current for solar and utility	30A 02	40A 02 <u>40_</u>
02	chargers. (Max. charging current = utility charging current + solar charging current)	50A 02 50 ^	$\frac{60A \text{ (default)}}{60} \underline{60^{\text{A}}}$
			80A 02
03	AC input voltage range	Appliances (default)	If selected, acceptable AC input voltage range will be within 90-280VAC.
05	AC input voltage range	ups 03_UPS_	If selected, acceptable AC input voltage range will be within 170-280VAC.
04	Power saving mode enable/disable	Saving mode disable (default) $\bigcirc 4 5 6 5$	If disabled, no matter connected load is low or high, the on/off status of inverter output will not be effected.
		Saving mode enable O_{\varnothing} <u>SER</u>	If enabled, the output of inverter will be off when connected load is pretty low or not detected.
05	Battery type	User-Defined	If "User-Defined" is selected, battery charge voltage and low DC cut-off voltage can be set up in program 26, 27 and 29.
06	Auto restart when overload occurs	Restart disable (default)	Restart enable
07	Auto restart when over temperature occurs	Restart disable (default)	Restart enable \bigcirc \Box \Box \Box \Box
08	Output voltage	220V 08 220v	230V (default)
		240V 08 <u>240</u> *	

		50Hz (default)	60Hz
09	Output frequency	U <u>9_50</u> *	Uy <u>60.</u>
10	Auto bypass When selecting "auto", if the mains power is normal, it will automatically bypass,	manual(default)	auto ID
11	even if the switch is off. Maximum utility charging current		$ \begin{array}{c c} 10A \\ $
		80A 808	©
12	Setting voltage point back to utility source when selecting "SBU priority" or "Solar first" in program 01.	∂ 200 v 25 V 2	$ \begin{array}{c} 45V \\ I \\ $



16	Charger source priority: To configure charger source priority		r is working in Line, Standby or Fault can be programmed as below: Solar energy will charge battery as first priority. Utility will charge battery only when solar energy is not available. Utility will charge battery as first priority. Solar energy will charge battery only when utility power is not available. Solar energy and utility will charge battery at the same time. Solar energy will be the only charger
		saving mode, only sola energy will charge bat	source no matter utility is available or not. r is working in Battery mode or Power ar energy can charge battery. Solar tery if it's available and sufficient.
		Mode1 6U2 B nd	Buzzer mute
18	Buzzer mode	Mode2 6U2 10 nd2	The buzzer sounds when the input source changes or there is a specific warning or fault
		Mode3 6U2 8 nd3	The buzzer sounds when there is a specific warning or fault
		Mode4(default) 농민은 協머머머	The buzzer sounds when there is a fault
19	Auto return to default display screen	Return to default display screen (default)	If selected, no matter how users switch display screen, it will automatically return to default display screen (Input voltage /output voltage) after no button is pressed for 1 minute.
		Stay at latest screen	If selected, the display screen will stay at latest screen user finally switches.
20	Backlight control	Backlight on (default)	

23	Overload bypass: When enabled, the unit will transfer to line mode if overload occurs in battery mode.	Bypass disable (default) Bypass (default) CONTINUE CONTIN	enable
25	Modbus ID Setting	Modbus ID Setting Range : 0	01(default)~247
26	Bulk charging voltage (C.V voltage)	If self-defined is selected in pro- up. Setting range is from 25.0V	s.2V BCV gram 5, this program can be set
27	Floating charging voltage	up. Setting range is from 25.0V	BATT .0V T .0V T gram 5, this program can be set
28	AC output mode	Single: This inverter is used in single phase application. Control Control Co	Parallel: This inverter is operated in parallel system. (Need hardware support)
29	Low DC cut-off voltage	48V models default setting: 42	

		24V models default setting	g: 21.0v
		<u> [0n 58 </u>	
		up. Setting range is from 2 40.0V to 54.0V for 48v mod	
	Solar power balance:	Solar power balance enable (Default):	If selected, solar input power will be automatically adjusted according to the following formula: Max. input solar power = Max. battery charging power + Connected load power.
31	When enabled, solar input power will be automatically adjusted according to connected load power.	Solar power balance disable:	If selected, the solar input power will be the same to max. battery charging power no matter how much loads are connected. The max. battery charging power will be based on the setting current in program 02. (Max. solar power = Max. battery charging power)
		Automatically (Default):	If selected, inverter will judge this charging time automatically.
32	Bulk charging time (C.V stage)	5 min 32 5 900 min 32 900	The setting range is from 5 min to 900 min. Increment of each click is 5 min.
			gram 05, this program can be set up.
33	Battery equalization	Battery equalization Battery equalization Battery equalization E [] If "Flooded" or "User-Defi program can be set up.	Battery equalization disable (default) Battery equalizati
		48V models default setting 48V ~ 64V. Increment of $\begin{bmatrix} - & - \\ & & - \end{bmatrix} \begin{bmatrix} - & - \\ & & & \\ & & & \\ & & & & \\ & & & &$	g is 58.4V. Setting range is from each click is 0.1V.
34	Battery equalization voltage	24V models default setting 24V ~ 32V. Increment of	g is 29.2V. Setting range is from each click is 0.1V. $\frac{BATT}{2}$

		60min (default)	Setting range is from 5min to	
35	Battery equalized time	35 cn	900min. Increment of each	
			click is 5min.	
		120min (default)	Setting range is from 5min to	
36	Battery equalized timeout	36 120	900 min. Increment of each	
			click is 5 min.	
		30days (default)	Setting range is from 0 to 90	
37	Equalization interval	37 304	days. Increment of each click	
			is 1 day	
		Disable: Neutral and grounding (Default)	g of AC output is disconnected.	
	Allow neutral and grounding	, עַכ, אַאָן	dls	
	of AC output is connected	(Default) I Control (Default)		
38	together: When enabled, inverter can			
	deliver signal to trigger	NEL 38	208	
	grounding box to short neutral and grounding			
		This function is only available		
		with external grounding box. working in battery mode, it wil		
		connect neutral and grounding		
		Enable	Disable (default)	
		39 REN	79 gus	
		Ø		
	Fauslization activated	If equalization function is enabl can be set up. If "Enable" is se	ed in program 33, this program	
39	Equalization activated immediately		nmediately and LCD main page	
		will shows " $\Box q$ ". If "Disable"	is selected it will cancel	
		equalization function until next	activated equalization time	
		arrives based on program 37 s	etting. At this time. "E 9 " will	
		not be shown in LCD main pag	le.	

Setting for lithium battery

This suggestion is used for lithium battery application and avoid lithium battery BMS protection, please finish the setting as follow:

1.Before starting setting, you must get the battery BMS specification:

- A. Max charging voltage
- B. Max charging current
- C. Discharging protection voltage

2.Set battery type as "USE" (user-defined)

		AGM (default)	
05	Battery type	User-Defined	If "User-Defined" is selected, battery
		<u>NS USE</u>	charge voltage and low DC cut-off
			voltage can be set up in program 26,
			27 and 29.

3. Set C.V voltage as Max charging voltage of BMS-0.5V.

5. 560 6.7 70	itage as max charging voltag	
		default setting: 56.4V
		26 <u>_564</u>
26	Bulk charging voltage (C.V voltage)	
		If self-defined is selected in program 5, this program can be
		set up. Setting range is from 48.0V to 64.0V. Increment of
		each click is 0.1V.

4. Set floating charging voltage as C.V voltage.

		default setting: 54.0V	
27	Floating charging voltage	<u> FLu</u> 2 <u> </u>	
		If self-defined is selected in program 5, this program can be	
		set up. Setting range is from 48.0V to 64.0V. Increment of	
		each click is 0.1V.	

5. Set Low DC cut-off voltage ≥discharging protection voltage of BMS+2V.

	29 Low DC cut-off voltage	default setting: 42.0V
20		294 <u>50</u> ^
29		If self-defined is selected in program 5, this program can be
		set up. Setting range is from 40.0V to 54.0V. Increment of
		each click is 0.1V. Low DC cut-off voltage will be fixed to
		setting value no matter what percentage of load is connected.

6. Set Max charging current which must be less than the Max charging current of BMS.

			A02 02
02	Maximum charging current: To configure total charging current for solar and utility chargers.	^{30A}	
	(Max. charging current = utility charging current + solar charging current)		$ \begin{array}{c} \text{60A (default)} \\ \hline \\ \bigcirc \\ \bigcirc \\ \hline \\ \bigcirc \\ \hline \\ \hline \\ \hline \\ \hline \\ \hline$
			80A 0 <u>2</u> 80 ^

7. Setting voltage point back to utility source when selecting "SBU priority" or "Solar first" in program 01. The setting value must be \geq Low DC cut-off voltage+1V, or else the inverter will have a warning as battery voltage low.

12	Setting voltage point back to utility source when selecting "SBU priority" or "Solar first" in program 01.	Available options in 48V models: 46V (default)
		Available options in 24V models: 23V (default)

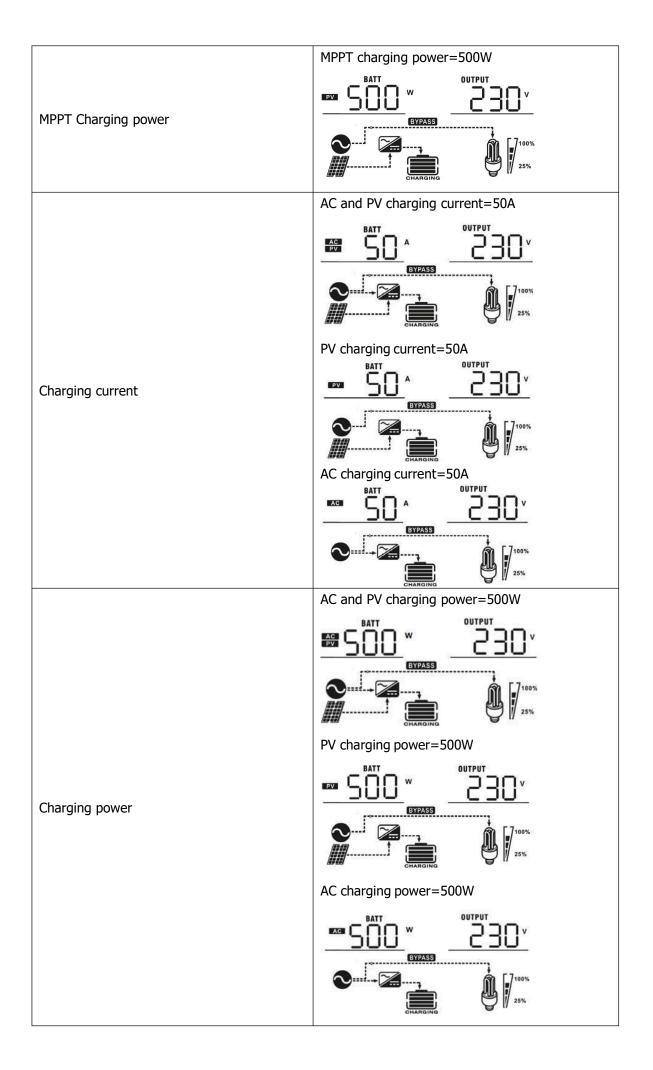
Remark:

1.you'd better to finish setting without turn on the inverter(just let the LCD show, no output); 2.when you finish setting, please restart the inverter.

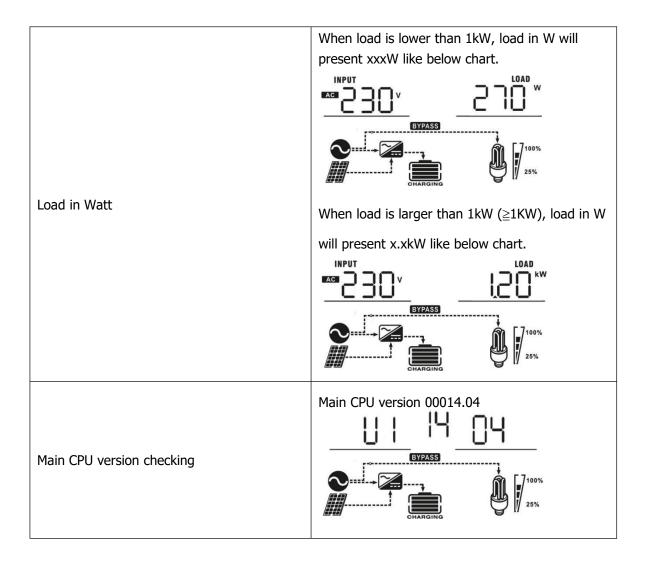
Display Setting

The LCD display information will be switched in turns by pressing "UP" or "DOWN" key. The selectable information is switched as below order: input voltage, input frequency, PV voltage, MPPT charging current, MPPT charging power, charging current, charging power, battery voltage, output voltage, output frequency, load percentage, load in VA, load in Watt, DC discharging current, main CPU Version and second CPU Version.

Selectable information	LCD display
Input voltage/Output voltage (Default Display Screen)	Input Voltage=230V, output voltage=230V
Input frequency	Input frequency=50Hz
PV voltage	PV voltage=200V
MPPT Charging current	Current $\geq 10A$ Matrix Output Outp



	Battery voltage=25.5V, discharging current=1A		
Battery voltage/ DC discharging current	BATT BATT EYPASS CHARGING CHARGING		
	Output frequency=50Hz		
Output frequency			
	Load percent=70%		
Load percentage			
	When connected load is lower than 1kVA, load in VA will present xxxVA like below chart.		
Load in VA	When load is larger than 1kVA (\geq 1KVA), load in VA		
	will present x.xkVA like below chart.		
	CHARGING		



Operating Mode Description

Operation mode	Description	LCD display
Standby mode / Power saving mode Note: *Standby mode: The inverter is not turned on yet but at this time, the inverter can charge battery without AC output. *Power saving mode: If enabled, the output of inverter will be off when connected load is pretty low or not detected.	No output is supplied by the unit but it still can charge batteries.	Charging by utility and PV energy.

Fault mode Note: *Fault mode: Errors are caused by inside circuit error or external reasons such as over temperature, output short circuited and so on.	PV energy and utility can charge batteries.	Charging by utility and PV energy.
	The unit will provide output power from the mains. It will also charge the battery at line mode.	Charging by utility and PV energy.
Line Mode	The unit will provide output power from the mains. It will also charge the battery at line mode.	Charging by utility.
	The unit will provide output power from the mains. It will also charge the battery at line mode.	If "solar first" is selected as output source priority and solar energy is not sufficient to provide the load, solar energy and the utility will provide the loads and charge the battery at the same time.

	The unit will provide output power from the mains. It will also charge the battery at line mode.	if "SUB" is selected as output source priority and battery is connected, solar energy will charge battery as first priority. if solar energy is sufficient for charging, solar and the utility will provide the loads.
Line Mode	The unit will provide output power from the mains.	If "solar first" is selected as output source priority and battery is not connected, solar energy and the utility will provide the loads.
Battery Mode	The unit will provide output power from battery and PV power.	Power from battery and PV energy.

Fault Code	Fault Event	Icon on
01	Reserved	
02	Over temperature	
03	Battery voltage is too high	
04	Reserved	
05	Output short circuited.	
06	Output voltage is too high.	
07	Overload time out	
08	Bus voltage is too high	
09	Bus soft start failed	
10	PV over current	
11	PV over voltage	
12	DCDC over current	
13	Over current or surge	
14	Bus voltage is too low	
15	Inverter failed (Self-checking)	
16	Over DC voltage in AC output	
17	Reserved	
18	Op current offset is too high	
19	Inverter current offset is too high	
20	DC/DC current offset is too high	
21	PV current offset is too high	
22	Output voltage is too low	
23	Inverter negative power	

Fault Reference Code

Warning Indicator

Warning Code	Warning Event	Audible Alarm	Icon flashing
02	Temperature is too High	Beep three times every second	
04	Low battery	Beep once every second	<u>[</u>]4]△
07	Overload	Beep once every 0.5 second	OVER LOAD
10	Output power derating	Beep twice every 3 seconds	
15	PV energy is low	Beep twice every 3 seconds	
20	Battery low and it isn't up to the setting value of program 13	Beep twice every 3 seconds	20 <u></u> ~
E9	Battery equalization	None	<u>[</u> [9]م
68	Battery is not connected	None	ĿP^_

BATTERY EQUALIZATION

Equalization function is added into charge controller. It reverses the buildup of negative chemical effects like stratification, a condition where acid concentration is greater at the bottom of the battery than at the top. Equalization also helps to remove sulfate crystals that might have built up on the plates. If left unchecked, this condition, called sulfation, will reduce the overall capacity of the battery. Therefore, it's recommended to equalize battery periodically.

How to Apply Equalization Function

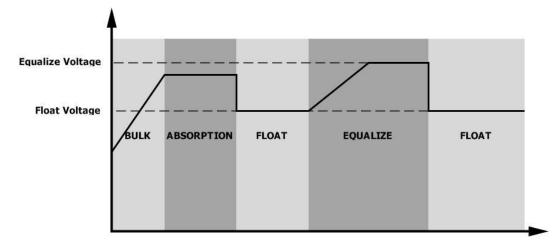
You must enable battery equalization function in monitoring LCD setting program 33 first. Then, you may apply this function in device by either one of following methods:

1.Setting equalization interval in program 37.

2. Active equalization immediately in program 39.

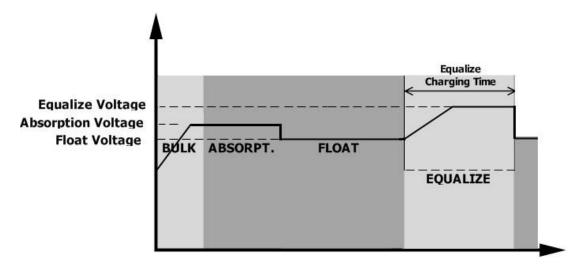
• When to Equalize

In float stage, when the setting equalization interval (battery equalization cycle) is arrived, or equalization is active immediately, the controller will start to enter Equalize stage.

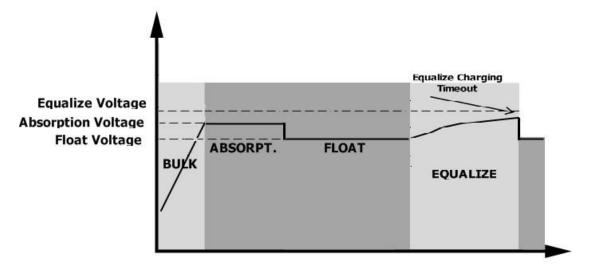


• Equalize charging time and timeout

In Equalize stage, the controller will supply power to charge battery as much as possible until battery voltage raises to battery equalization voltage. Then, constant-voltage regulation is applied to maintain battery voltage at the battery equalization voltage. The battery will remain in the Equalize stage until setting battery equalized time is arrived.



However, in Equalize stage, when battery equalized time is expired and battery voltage doesn't rise to battery equalization voltage point, the charge controller will extend the battery equalized time until battery voltage achieves battery equalization voltage. If battery voltage is still lower than battery equalization voltage when battery equalized timeout setting is over, the charge controller will stop equalization and return to float stage.



SPECIFICATIONS

Table 1 Line Mode Specifications

INVERTER MODEL	1.5KVA	3.6KVA	5.6KVA		
Input Voltage Waveform	Sin	usoidal (utility or gener	ator)		
Nominal Input Voltage		230Vac			
Low Loss Voltage		170Vac±7V (UPS)			
		90Vac±7V (Appliances)		
Low Loss Return Voltage		180Vac±7V (UPS);	,		
_		100Vac±7V (Appliance	S)		
High Loss Voltage		280Vac±7V			
High Loss Return Voltage	270Vac±7V				
Max AC Input Voltage	300Vac				
Nominal Input Frequency	50Hz / 60Hz (Auto detection)				
Low Loss Frequency	40±1Hz				
Low Loss Return Frequency	42±1Hz				
High Loss Frequency		65±1Hz			
High Loss Return Frequency		63±1Hz			
Output Short Circuit Protection	Line mode: Circuit Breaker				
	Battery mode: Electronic Circuits				
Efficiency (Line Mode)	>95% (F	Rated R load, battery fu	ll charged)		
Transfer Time	10ms typical (UPS);				
		20ms typical (Appliance	es)		
	Output Po	ower			
Output power derating:	Rated Power				
When AC input voltage drops to 95V or	Rated Power				
170V depending on models, the output	50% Power				
power will be derated.					
		90V 170V 280	✓ Input Voltage		

Table 2 Inverter Mode Specifications

INVERTER MODEL	1.5KVA	3.6KVA	5.6KVA		
Rated Output Power	1.5KVA/1.5KW	3.6KVA/3.6KW	5.6KVA/5.6KW		
Output Voltage Waveform		Pure Sine Wave	·		
Output Voltage Regulation	230Vac±5%				
Output Frequency	60Hz or 50Hz				
Peak Efficiency	94%				
Overload Protection	5s@≥150% load; 5s@≥140% load; 10s@100%~140% l 10s@110%~150% load 5s@≥140% load; 10s@100%~140% l				
Surge Capacity	2* rated power for 5 seconds				
Nominal DC Input Voltage	24Vdc 48Vdc				
Cold Start Voltage	23.0)Vdc	46.0Vdc		
Low DC Warning Voltage	22.0)Vdc	44.0Vdc		
@ load < 20%	21.4	ŧVdc	42.8Vdc		
 @ 20% ≤ load < 50% @ load ≥ 50% 	20.2	2Vdc	40.4Vdc		
Low DC Warning Return Voltage	23.0)Vdc	46.0Vdc		
@ load < 20%	22.4	ŧVdc	44.8Vdc		
@ 20% ≤ load < 50%	21.2Vdc 42.4Vdc				
@ load ≥ 50%	21.2Vdc 42.4Vdc				
Low DC Cut-off Voltage	21.0)Vdc	42.0Vdc		
@ load < 20%	20.4Vdc 40.8Vdc				
(a) $20\% \le \text{load} < 50\%$	19.2	2Vdc	38.4Vdc		
@ load ≥ 50%					

Table 3 Charge Mode Specifications

Utility Charging	g Mode					
INVERTER MOD	DEL	1.5KVA	3.6KVA	5.6KVA		
AC Charging Cu	irrent (Max)	60Amp (@ V _{I/P} =230Vac)	100Amp (@ V _{I/P} =230Vac)	80Amp (@ V _{I/P} =230Vac)		
	Flooded Battery	29.	.2Vdc	58.4Vdc		
	AGM / Gel Battery	28.	.2Vdc	56.4Vdc		
Floating Chargi	ng Voltage	27	7Vdc	54Vdc		
Overcharge Pro	otection	33	3Vdc	63Vdc		
Charging Algori	ithm	3-Step				
Charging Curve	2			100% 50% Current Time		
Solar Input						
INVERTER MOD	JEL	1.5KVA	3.6KVA	5.6KVA		
Rated Power		2000W	4000W	5500W		
Max. PV Array (Voltage	Dpen Circuit	500Vdc				
PV Array MPPT Range	Voltage	120Vdc~450Vdc				
-						

Table 4 General Specifications

INVERTER MODEL	1.5KVA	3.6KVA	5.6KVA			
Safety Certification	CE					
Operating Temperature Range	-10°C to 55°C					
Storage temperature	-15°C~ 60°C					
Humidity	5% to 95% Relative Humidity (Non-condensing)					
Dimension (D*W*H), mm	448x295x122					
Net Weight, kg	7.7	8.5	10.2			

TROUBLE SHOOTING

	SUCCITING		
Problem	LCD/LED/Buzzer	Explanation / Possible cause	What to do
Unit shuts down automatically during startup process.	LCD/LEDs and buzzer will be active for 3 seconds and then complete off.	The battery voltage is too low	 Re-charge battery. Replace battery.
No response after power on.	No indication.	 The battery voltage is far too low. Battery polarity is connected reversed. 	 Check if batteries and the wiring are connected well. Re-charge battery. Replace battery.
	Input voltage is displayed as 0 on the LCD and green LED is flashing.	Input protector is tripped	Check if AC breaker is tripped and AC wiring is connected well.
Mains exist but the unit works in battery mode.	Green LED is flashing.	Insufficient quality of AC power. (Shore or Generator)	 Check if AC wires are too thin and/or too long. Check if generator (if applied) is working well or if input voltage range setting is correct. (UPS→Appliance)
	Green LED is flashing.	Set "Solar First" as the priority of output source.	Change output source priority to Utility first.
When the unit is turned on, internal relay is switched on and off repeatedly.	LCD display and LEDs are flashing	Battery is disconnected.	Check if battery wires are connected well.
	Fault code 07	Overload error. The inverter is overload 110% and time is up.	Reduce the connected load by switching off some equipment.
	Fault code 05	Output short circuited.	Check if wiring is connected well and remove abnormal load.
	Fault code 02	Internal temperature of inverter component is over 100°C.	Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.
Buzzer beeps		Battery is over-charged.	Return to repair center.
and red LED is on.	Fault code 03	The battery voltage is too high.	Check if spec and quantity of batteries are meet requirements.
	Fault code 06/22	Output abnormal (Inverter voltage below than 190Vac or is higher than 260Vac)	 Reduce the connected load. Return to repair center
	Fault code 08/09/15	Internal components failed.	Return to repair center.
	Fault code 13	Over current or surge.	Restart the unit, if the error happens again,
	Fault code 14	Bus voltage is too low.	please return to repair
	Fault code 16	Output voltage is unbalanced.	center.
	Another fault code		If the wires is connected well, please return to repair center.

Parallel Installation Guide

1. Instruction

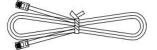
This inverter can be used in parallel with two different operation modes.

- 1. Parallel operation in single phase with up to 9 units. The supported maximum output power is 49.5KW/49.5KVA.
- Maximum nine units work together to support three-phase equipment. Seven units support one phase maximum. The supported maximum output power is 49.5KW/49.5KVA and one phase can be up to 38.5KW/38.5KVA.

NOTE: If this unit is bundled with share current cable and parallel cable, this inverter is default supported parallel operation.

2. Package Contents

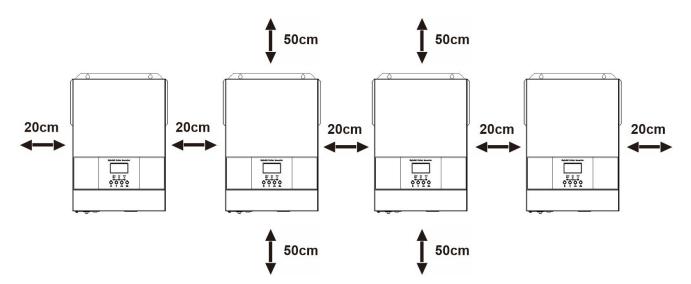
In parallel kit, you will find the following items in the package:



Parallel communication cable

3. Mounting the Unit

When installing multiple units, please follow below chart.

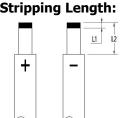


NOTE: For proper air circulation to dissipate heat, allow a clearance of approx. 20 cm to the side and approx. 50 cm above and below the unit. Be sure to install each unit in the same level.

4. Wiring Connection NOTICE: It's requested to connect to battery for parallel operation.

The cable size of each inverter is shown as below: Recommended battery cable and terminal size for each inverter:

Madal		Cable	Dimen	sions	Torque	5
Model	Wire Size	mm ²	L1 (mm)	L2 (mm)	value	
3.6KVA	2AWG	38	3	18	2~ 3 Nm	
5.6KVA	2AWG	38	3	18	2~ 3 Nm	



WARNING: Be sure the length of all battery cables is the same. Otherwise,

there will be voltage difference between inverter and battery to cause parallel inverters not working.

Recommended AC input and output cable size for each inverter:

Model	AWG no.	Torque
3.6KVA	10 AWG	1.4~1.6Nm
5.6KVA	8 AWG	1.4~1.6Nm

You need to connect the cables of each inverter together. Take the battery cables for example: You need to use a connector or bus-bar as a joint to connect the battery cables together, and then connect to the battery terminal. The cable size used from joint to battery should be X times cable size in the tables above. "X" indicates the number of inverters connected in parallel. Regarding AC input and output, please also follow the same principle.

CAUTION!! Please install the breaker at the battery and AC input side. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of battery or AC input. The recommended mounted location of the breakers is shown in the figures in Point 5.

Recommended breaker specification of battery for each inverter:

Model	1 unit*
3.6KVA	100A/60VDC
5.6KVA	100A/60VDC

*If you want to use only one breaker at the battery side for the whole system, the rating of the breaker should be X times current of 1 unit. "X" indicates the number of inverters connected in parallel.

Recommended breaker specification of AC input with single phase:

		-	-					
Model	2 units	3 units	4 units	5 units	6 units	7 units	8 units	9 units
3.6KVA	80A	120A	160A	200A	240A	280A	320A	360A
5.6KVA	100A	150A	200A	250A	300A	350A	400A	450A

Note1: Also, you can use 40A breaker (50A for 5KVA) for only 1 unit, and each inverter has a breaker at its AC input.

Recommended battery capacity

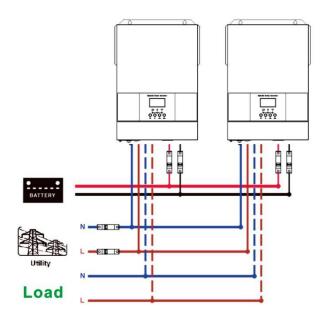
Inverter parallel numbers	2	3	4	5	6	7	8	9
Battery Capacity	400AH	600AH	800AH	1000AH	1200AH	1400AH	1600AH	1800AH

WARNING! Be sure that all inverters will share the same battery bank. Otherwise, the inverters will transfer to fault mode.

5-1. Parallel Operation in Single phase

Two inverters in parallel:

Power Connection

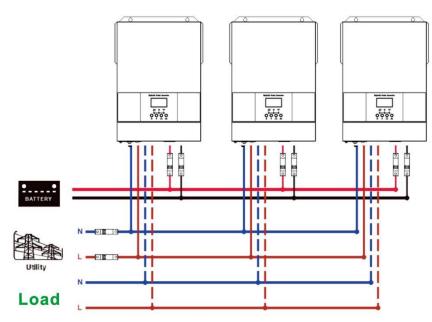


Communication Connection

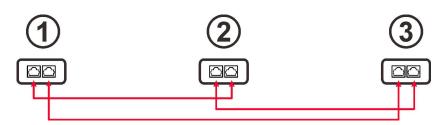


Three inverters in parallel:

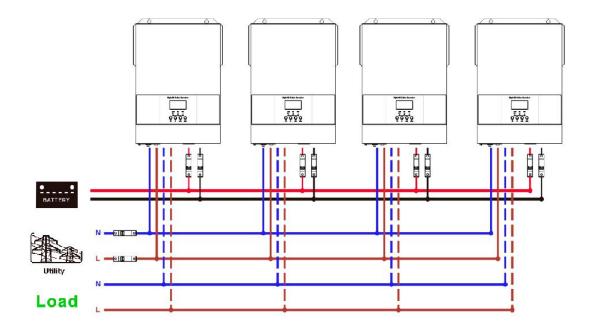
Power Connection



Communication Connection

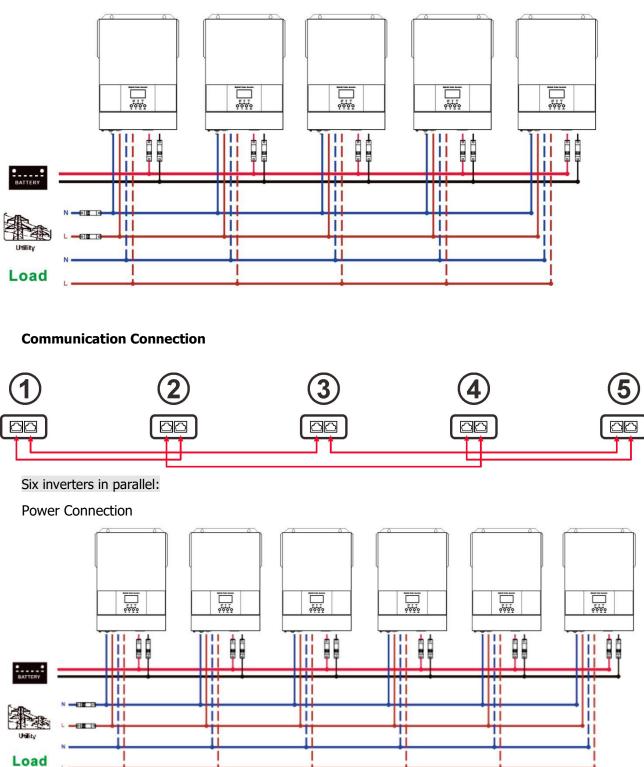


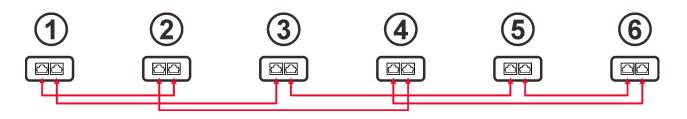
Four inverters in parallel:





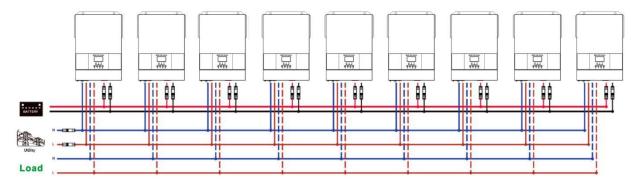
Five inverters in parallel:





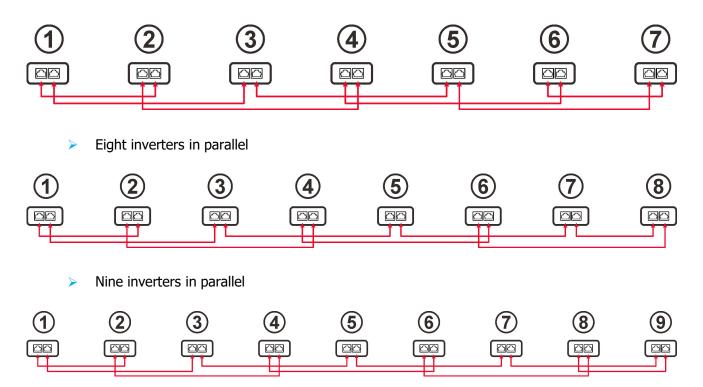
Seven to nine inverters in parallel:

Power Connection



Communication Connection

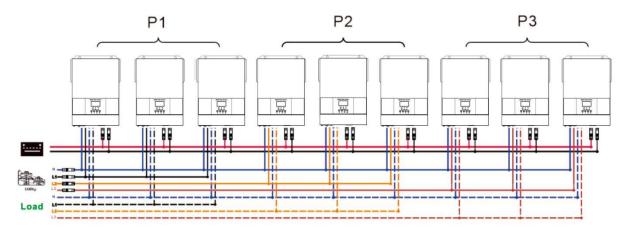
> Seven inverters in parallel



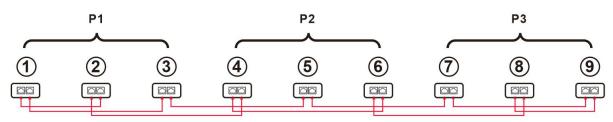
5-2. Support 3-phase equipment

Three inverters in each phase:

Power Connection

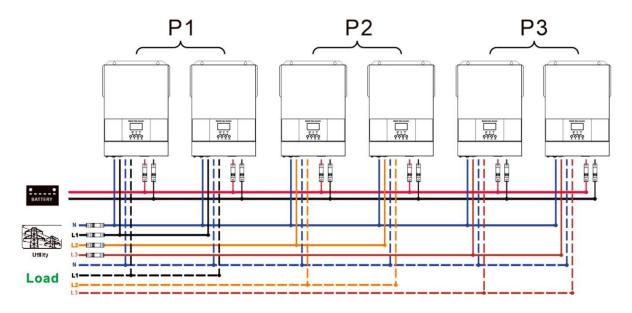


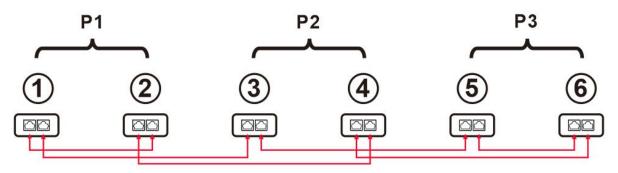
Communication Connection



WARNING: Do not connect the current sharing cable between the inverters which are in different phases. Otherwise, it may damage the inverters.

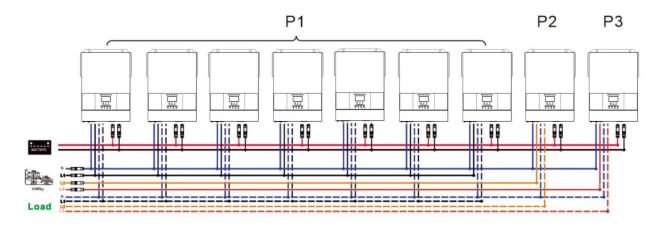
Two inverters in each phase:





Seven inverters in one phase and one inverter for the other two phases:

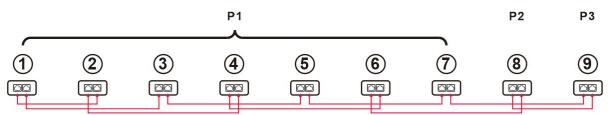
Power Connection



Note: It's up to customer's demand to pick 7 inverters on any phase.

P1: L1-phase, P2: L2-phase, P3: L3-phase.

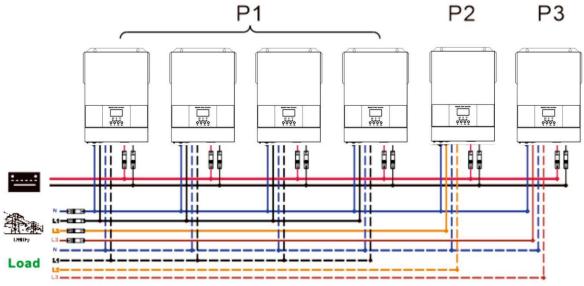
Communication Connection



Note: If there is only one unit in one phase, this unit doesn't need to connect the current sharing cable. Or you connect it like as below:

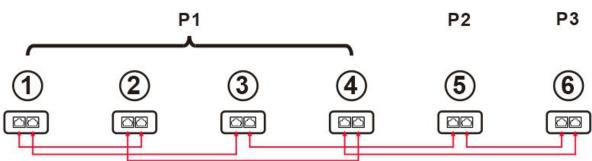
Four inverters in one phase and one inverter for the other two phases:

Power Connection

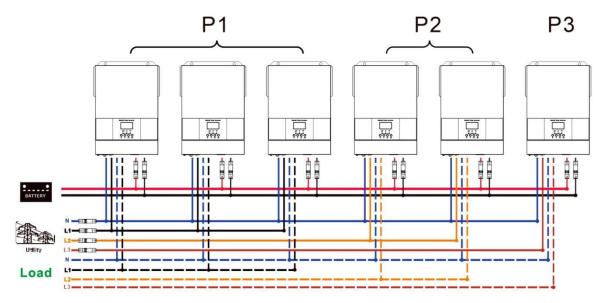


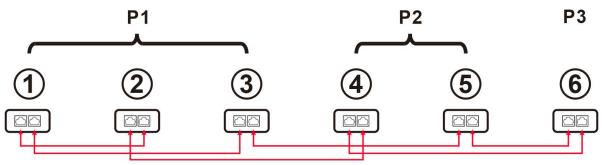
Note: It's up to customer's demand to pick 4 inverters on any phase. P1: L1-phase, P2: L2-phase, P3: L3-phase.

Communication Connection



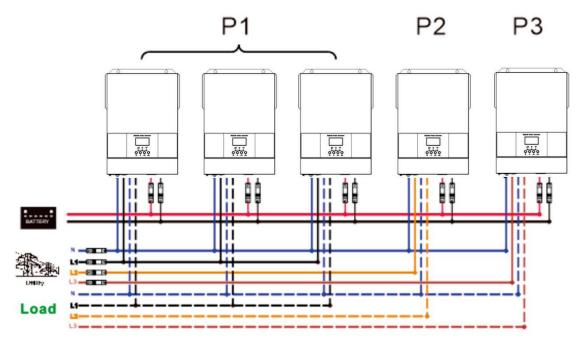
Three inverters in one phase, two inverters in second phase and one inverter for the third phase: **Power Connection**



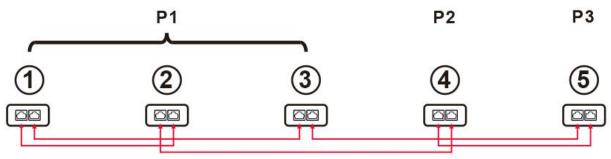


Three inverters in one phase and only one inverter for the remaining two phases:

Power Connection

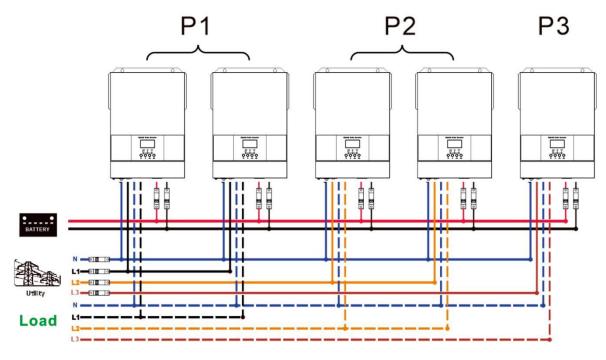


Communication Connection

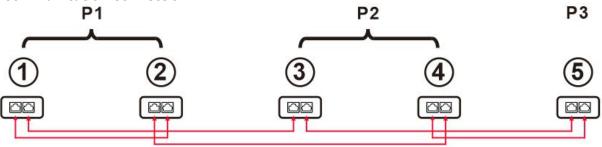


Two inverters in two phases and only one inverter for the remaining phase:

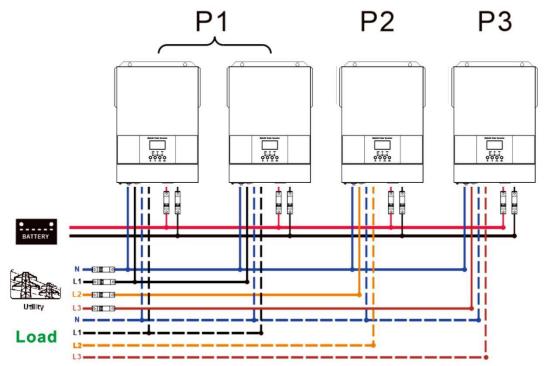
Power Connection

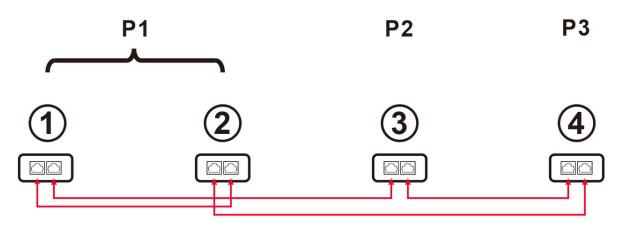




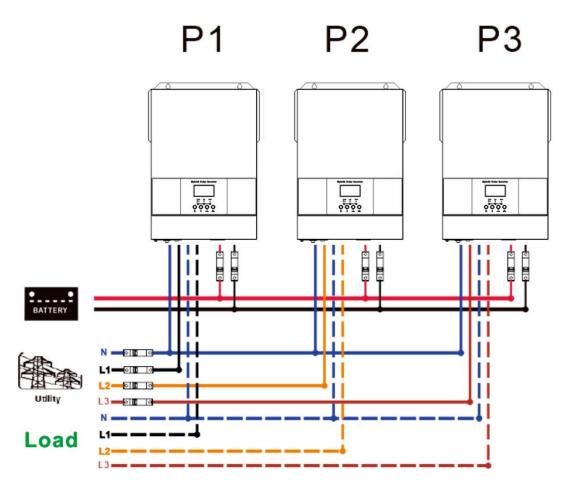


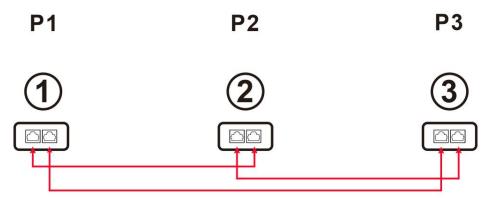
Two inverters in one phase and only one inverter for the remaining phases:





One inverter in each phase:





WARNING: Do not connect the current sharing cable between the inverters which are in different phases. Otherwise, it may damage the inverters.

6. PV Connection

Please refer to user manual of single unit for PV Connection.

CAUTION: Each inverter should connect to PV modules separately.

7. LCD Setting and Display

Setting Program:

Program	Description		Selectable option
		Single: This inverter is used in single phase application.	Parallel: This inverter is operated in parallel system. (Need hardware support)
28	AC output mode	L1 phase	The inverter is operated in L1 phase in 3-phase application
		L2 phase	The inverter is operated in L2 phase in 3-phase application
		L3 phase 28 _ 3P 3	The inverter is operated in L3 phase in 3-phase application
	PV judge condition (Only apply for	One Inverter (Default): BO DNE	When "ONE" is selected, as long as one of inverters has been connected to PV modules and PV input is normal, parallel or 3-phase system will continue working according to rule of "solar first" setting. For example, two units are connected in parallel and set "SOL" in output source priority. If one of two units has connected to PV modules and PV input is normal, the parallel system will provide power to loads from solar or battery power. If both of them are not sufficient, the system will provide power to loads from utility.
30	setting "Solar first" in program 1: Output source priority)	All of Inverters:	 When "ALL" is selected, parallel or 3-phase system will continue working according to rule of "solar first" setting only when all of inverters are connected to PV modules. For example, two units are connected in parallel and set "SOL" in output source priority. When selecting "ALL" in program 30, it's necessary to have all inverters connected to PV modules and PV input is normal to allow the system to provide power to loads from solar and battery power. Otherwise, the system will provide power to loads from utility.

Fault code display:

Fault Code	Fault Event	Icon on
24	Host loss	
25	Synchronization loss	
27	Firmware version inconsistent	

Warning code display:

Warning Code	Warning Event	Icon on
16	CAN communication loss	[16]^
17	AC output mode setting is different	
18	Battery voltage detected different	

8.Commissioning

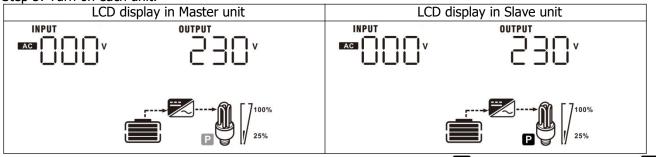
Parallel in single phase

Step 1: Check the following requirements before commissioning:

- Correct wire connection
- Ensure all breakers in Line wires of load side are open and each Neutral wires of each unit are connected together.

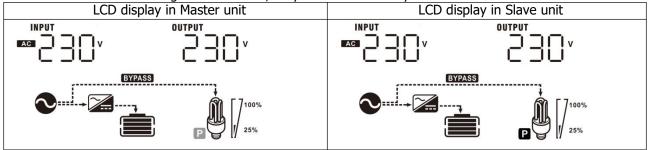
Step 2: Turn on each unit and set "PAL" in LCD setting program 28 of each unit. And then shut down all units. **NOET:** It's necessary to turn off switch when setting LCD program. Otherwise, the setting can not be programmed.

Step 3: Turn on each unit.



NOTE: Master and slave units are randomly defined. If it is master the icon **D** blinks, if it is slave the icon **D** normally on.

Step 4: Switch on all AC breakers of Line wires in AC input. It's better to have all inverters connect to utility at the same time. If detecting AC connection, they will work normally.



Step 5: If there is no more fault alarm, the parallel system is completely installed. Step 6: Please switch on all breakers of Line wires in load side. This system will start to provide power to the load.

9. Trouble shooting

Situation			
Fault Code	Fault Event Description	Solution	
24	Host data loss	 Check if communication cables are connected well and restart the inverter. If the problem remains, please contact your installer. 	
25	Synchronization data loss	 Check if communication cables are connected well and restart the inverter. If the problem remains, please contact your installer. 	
27	Firmware version inconsistent	 Update all inverter firmware to the same version. Check the version of each inverter via LCD setting and make sure the CPU versions are same. If not, please contact your instraller to provide the firmware to update. 	
		 After updating, if the problem still remains, please contact your installer. 	

Situation			
Warning Code	Warning Event Description	Solution	
16	CAN communication loss	 Check if communication cables are connected well and restart the inverter. If the problem remains, please contact your installer. 	
17	AC output mode setting is different.	 Switch off the inverter and check LCD setting #28. For parallel system in single phase, make sure "PAL" is set on #28. If the problem remains, please contact your installer. 	
18	The battery voltage of each inverter is not the same.	 Make sure all inverters share same groups of batteries together. Remove all loads and disconnect AC input and PV input. Then, check battery voltage of all inverters. If the values from all inverters are close, please check if all battery cables are the same length and same material type. Otherwise, please contact your installer to provide SOP to calibrate battery voltage of each inverter. If the problem still remains, please contact your installer. 	

371-00018-00